SINGER MODEL 3342

SEWING LIGHTWEIGHT FABRICS

		garray organiay, areos, i	NEEDLE TYPE	, silk, light we STITCH	eight linen	
	STITCH	APPLICATION	NEEDLE TYPE	LENGTH	HELPFUL TIPS	
BASIC SEWING	0	7.1. 2.10/1.10/1	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
	0-		Regular Point;			
	i	Sewing seams	Size 11/80	2		
			0.10 11,00			
	}	Seam finishes	Regular Point;	2	Narrow the zig zag by turning the Stitch Selector dial to the right	
	>	Seam missies	Size 11/80	_	towards the narrow point of the zigzag.	
	>	Seam finishes; Elastic	Bogular Boint			
	\geq	insertion	Regular Point; Size 11/80	1		
		mscrtion	5120 11700			
	Λ.Λ.	Blind hems	Regular Point;	2	Loosen upper thread tension slightly	
	\prec	Dillia liellis	Size 11/80	_	Loosen upper timeau tension siightiy	
	5		Bogular Boint			
	7	Shell tuck hems	Regular Point; Size 11/80	3	Best on lightweight knits like tricot	
			3126 11/00			
STRETCH						
	₩	Blind hem on stretch	Ball Point;	3		
	<	knit fabric	Size 11/80			
	0	Seams for stretch knit	Ball Point;			
	0≡≡≡	fabrics	Size 11/80	S1 or S2		
		iduites	5120 11/00			
	777	Seam & seam finish	Ball Point;	S1	Sew within seam allowance, then trim excess fabric next to raw	
	K	sewn at same time	Size 11/80	31	edge	
DECORATIVE						
)	Decorative	Regular Point;		Use lightweight tear-away stabilizer under fabric to prevent	
	3	embellishment;	Size 11/80	1	puckering	
		Fabric edges	5120 11/00		puckering	
	W	Decorative	Regular Point;	3		
	>	embellishment	Size 11/80			
	>	Danamatina	Decules Deints			
	Š	Decorative embellishment	Regular Point; Size 11/80	S2		
		embemsiment	3126 11/80			
	777	Decorative	Regular Point;	S1		
	3	embellishment	Size 11/80	31		
	1	Danamatina	Decules Deints			
	1	Decorative embellishment	Regular Point; Size 11/80	S1		
		embemsiment	3126 11/80			
	}	Decorative	Regular Point;	C4		
	3	embellishment	Size 11/80	S1		
	2	Decembra	Bogular Baint			
	**	Decorative embellishment	Regular Point; Size 11/80	S2		
		empemailment	3126 11/00			
	Ş	Decorative	Regular Point;	1	Use lightweight tear-away stabilizer under fabric to prevent	
	(embellishment	Size 11/80	1	puckering	
	<i>y</i>		Bogular Baint			
	×,	Join lace to fabric	Regular Point;	S2		
			Size 11/80			
	*	Decorative	Regular Point;	C4	Use lightweight tear-away stabilizer under fabric to prevent	
	×	embellishment	Size 11/80	S1	puckering	
	_	D	Barrier B. C.			
	X	Decorative	Regular Point; Size 11/80	S1		
	^	embellishment	Size 11/80			
BUTTONHOLE						
		Sewing buttonholes	Regular Point or Ball Point; Size	1==0	Use tear-away stabilizer under buttonhole; Sew on a test fabric	

SEWING MEDIUM WEIGHT FABRICS

Examples: cotton, wool, satin, chambray, rayon, linen, t-shirt knit					
			NEEDLE TYPE	STITCH	
	STITCH	APPLICATION	NEEDLE SIZE	LENGTH	HELPFUL TIPS
BASIC SEWING	0	Sewing seams	Regular Point; Size 14/90	2.5	
	}	Sewing seam finishes	Regular Point; Size 14/90	2	Narrow the zig zag by turning the Stitch Selector dial to the right towards the narrow point of the zigzag.
	*	Elastic insertion; Repairing tears	Regular Point; Size 14/90	2	Reduce stitch length for repairing tears
	γ.γ.	Blind hems	Regular Point; Size 14/90	2	Loosen upper thread tension slightly
	7.7	Shell tuck hems	Regular Point; Size 14/90	3	Best on medium weight stretch fabrics
STRETCH					
	\\	Blind hem on stretch fabric	Ball Point; Size 14/90	2	
	0≡ ≡	Seams for stretch knit fabrics	Ball Point; Size 14/90	S1 or S2	
	\sim	Seams & seam finish for stretch knit fabrics	Ball Point; Size 14/90	S2	Sew within seam allowance, then trim excess fabric next to raw edge
	X	Seam & seam finish for stretch fabric	Ball Point; Size 14/90	S1	Sew within seam allowance, then trim excess fabric next to raw edge
	777	Seam & seam finish for stretch fabric	Ball Point; Size 14/90	S1	Sew within seam allowance, then trim excess fabric next to raw edge
DECORATIVE		D			
	3	Decorative embellishment; Fabric edges	Regular Point; Size 14/90	1	Use lightweight tear-away stabilizer under fabric to prevent puckering
	}	Decorative embellishment; Fabric edges	Regular Point; Size 14/90	2	Use lightweight tear-away stabilizer under fabric to prevent puckering
	X	Decorative embellishment	Regular Point; Size 14/90	S1	Use lightweight tear-away stabilizer under fabric to prevent puckering
	*	Decorative embellishment	Regular Point; Size 14/90	S1	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishment	Regular Point; Size 14/90	S1 or S2	Use lightweight tear-away stabilizer under fabric to prevent puckering
	777	Decorative embellishment	Regular Point; Size 14/90	S2	Use lightweight tear-away stabilizer under fabric to prevent puckering
	\geqslant	Decorative embellishment	Regular Point; Size 14/90	S1	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishement	Regular Point; Size 14/90	1	Use lightweight tear-away stabilizer under fabric to prevent puckering
	MV	Decorative embellishement	Regular Point; Size 14/90	2	
	\(\)	Decorative embellishment	Regular Point; Size 14/90	2	Use lightweight tear-away stabilizer under fabric to prevent puckering
	7	Decorative embellishment	Regular Point; Size 14/90	S1	
	ž	Decorative embellishment	Regular Point; Size 14/90	S1	
	2	Decorative embellishment	Regular Point; Size 14/90	S2	
	7	Decorative embellishment	Regular Point; Size 14/90	\$1	
	*	Decorative embellishment	Regular Point; Size 14/90	S2	

SEWING MEDIUM WEIGHT FABRICS CONTINUED

SEVENING IVILLATION	WEIGHT	WEIGHT FABRICS CONTINUED				
			NEEDLE TYPE	STITCH		
	STITCH	APPLICATION	NEEDLE SIZE	LENGTH	HELPFUL TIPS	
DECORATIVE						
	***	Decorative embellishment	Regular Point; Size 14/90	S2	Use lightweight tear-away stabilizer under fabric to prevent puckering	
	3	Decorative embellishment	Regular Point; Size 14/90	S2		
	Ę	Decorative embellishment	Regular Point; Size 14/90	S2		
	*	Decorative embellishment	Regular Point; Size 14/90	S2	Use lightweight tear-away stabilizer under fabric to prevent puckering	
	Ę	Decorative embellishment	Regular Point; Size 14/90	S1	Use lightweight tear-away stabilizer under fabric to prevent puckering	
	ZZZZ	Decorative embellishment	Regular Point; Size 14/90	S2	Use lightweight tear-away stabilizer under fabric to prevent puckering	
BUTTONHOLE						
		Sewing buttonholes	Regular Point or Ball Point; Size 14/90	1 1111111 0	Use tear-away stabilizer under buttonhole; Sew on a test fabric first	

SEWING HEAVY WEIGHT FABRICS

Examples: Denim, canvas, duck, fleece, upholstery, corduroy, garment-weight leather or suede

Examples: Denim	i, canvas, duc	k, fleece, upholstery, c	orduroy, garment	-weight leatl	ner or suede
			NEEDLE TYPE	STITCH	
	STITCH	APPLICATION	NEEDLE SIZE	LENGTH	HELPFUL TIPS
BASIC SEWING					
	0-	Sewing seams	Regular Point; Size 16/100	3	
	}	Seam finishes	Regular Point; Size 16/100	3	Sew within seam allowance, then trim excess fabric next to raw edge
	*	Elastic insertion; Repairing tears	Regular Point; Size 16/100	2	Reduce stitch length for repairing tears
STRETCH		, ,			
	⊙ ≡ ≡	Seams for stretch fabrics	Ball Point; Size 16/100	S1 or S2	
	\bigotimes	Seams and seam finishes for stretch fabrics	Ball Point; Size 16/100	S2	Sew within seam allowance, then trim excess fabric next to raw edge
	777	Seams and seam finishes for stretch fabrics	Ball Point; Size 16/100	S1	Sew within seam allowance, then trim excess fabric next to raw edge
DECORATIVE					
	3	Decorative embellishment	Regular Point; Size 16/100	1.5	Use lightweight tear-away stabilizer under fabric to prevent puckering
	}	Decorative embellishment	Regular Point; Size 16/100	2.5	Use lightweight tear-away stabilizer under fabric to prevent puckering
	X	Decorative embellishment	Regular Point; Size 16/100	S1	
	}	Decorative embellishment	Regular Point; Size 16/100	S1 or S2	Use lightweight tear-away stabilizer under fabric to prevent puckering
	777	Decorative embellishment	Regular Point; Size 16/100	S2	pathering
		Decorative embellishment	Regular Point; Size 16/100	S1	
		Decorative embellishment	Regular Point; Size 16/100	S1	
	}	Decorative embellishment	Regular Point; Size 16/100	S1	
	2	Decorative embellishment	Regular Point; Size 16/100	S2	
	Ş	Decorative embellishment	Regular Point; Size 16/100	1.5	Use lightweight tear-away stabilizer under fabric to prevent puckering
	W	Decorative embellishment	Regular Point; Size 16/100	3	
BUTTONHOLE					
		Sewing buttonholes	Regular Point or Ball Point; Size 16/100	1=== 0	Use tear-away stabilizer under buttonhole; Sew on a test fabric first